

# INDUSTRIAL

## **REVERSE OSMOSIS**

With Uptime®

Model Number	Permeate Flow Rate		Banking Arrangement	Dimensions			Elements	Design Pressure†
	gpm	gpd*	Per Stage	Width	Length	Height	Quantity	psi
UptimeRO-15	15	21,600	1:1:1:1	36"	48"	54"	4	150
UptimeRO-20	20	28,800	2:2:1	48"	48"	54"	5	150
UptimeRO-25	25	36,000	3:2:2	48"	48"	54"	7	150
UptimeRO-30	30	43,200	3:3:2	48"	48"	54"	8	150
UptimeRO-35	35	50,400	3:3:3	48"	48"	54"	9	150
UptimeRO-40	40	57,600	4:3:3	60"	48"	54"	10	150
UptimeRO-50	50	72,000	4:4:4	60"	48"	54"	12	150

Note: Standard flow rates shown above. Other sizes are available.

†Pressure Required for Minimum Pressure

Design Criteria	Unit	Value	
Minimum Temperature	F	50	
Design Pressure	psi	150	
Maximum Inlet TDS	mg/l	700	
Recovery Rate‡	%	75	
Element Size	Inches	8	
Elements Per Vessel	Quantity	One (1)	
Internal Recycle Included	-	Yes	

‡ Based on average city water tds, hardness, and other constituents. A water quality analysis from the facility should be sent prior to issuing a PO. If water quality falls outside the norm, modifications to the RO design may be required.



**Specifications Continued on Other Side** 



#### PRECISION-DRIVEN DESIGN

EllisLudell engineers bring extensive expertise to every stage of the design and manufacturing process, ensuring precision and efficiency. Using advanced tools for rendering technical drawings, they work closely with customers to refine designs and enhance performance. Their hands-on approach ensures high-quality, tailored solutions that meet the demands of industrial applications.

# PRODUCT FEATURES Capacity: 5 to 500 gpm

- High Recovery Rate
- Optimal Energy Efficiency
- Automated Controls and Monitoring
- Durability and Corrosion Resistance
- Scalability and Customization

### **Available Options:**

- Softeners
- Granular Activated Carbon (GAC)
- Pre-Treatment Chemical Pumps
- Cleaning Systems (CIP - Clean-in-Place)
- Advanced Control Panels with Remote Monitoring

#### **PRODUCT APPLICATIONS**

- Post Media Filter
- Post Ultrafiltration (UF)
- Post Nanofiltration (NF)
- Pre Electrodeionization (EDI)
- Post Softening Ion Exchange
- Pre Mixed Bed Ion Exchange
- Boiler Feed Water Treatment
- Process Water
- Industrial Wastewater Recycling and Reuse

<sup>\*</sup>Based on 24-hour Operation

Reverse Osmosis Specifications	Description	
Vessel Manufacturer	Pentair	
Vessel Model Number	80S30-1D5D	
Membrane Manufacturer	Toray	
Membrane Model Number	TMG20D-400	
Pump Manufacturer	Grundfos	
Pump Control	VFD	
Voltage	230/460 (Please Specify with PO)	

Controls Specification	Description
Controls Type	Uptime®
Controls Components Manufacturer	B&R
HMI Size	15"
Panel Quantity	Two (2) – High and Low Voltage

Instrumentation				
Inlet Temperature RTD	Included			
Inlet pH Transmitter	Included			
Inlet ORP Transmitter	Included			
Inlet Pressure Switch	Included			
Permeate Conductivity	Included			
Permeate Flow Meter/Gauge	Included			
Concentrate Flow Meter/Gauge	Included			
Vessel Inlet Pressure Transmitter	Included (1) Per Vessel			
Vessel Concentrate Pressure Transmitter	Included (1) Per Vessel			
Pressure Transmitters Feed Pump Discharge	Included			
Pressure Gages (Pre-Filter and Post Filter)	Included			



### **More Than Data, Diagnostics & Alerts**

Uptime® goes beyond diagnostics. Stay ahead of equipment issues, by simply scanning a QR code and have instant access to troubleshooting and repair guidance. Minimize downtime with fast, targeted support right when you need it.

- Immediate Access to Extensive Video Library
- · Pinpoint Alerts
- Practical Training Anytime, Anywhere
- · Real-time Data



For more information visit our website: ellisludell.com



#### **CONTACT US - ELLIS**

**Phone:** 630-250-9222

Address: 1400 West Bryn Mawr Ave.

Itasca, IL 60143 **Website:** ellisludell.com